

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

IN RE APPLICATION OF  
CHIQUET-EHRISMANN ET AL.  
APPLICATION NO: 10/509,009  
FILED: MAY 3, 2005  
FOR: TENASCIN-W COMPOSITIONS AND USES THEREOF

**MS: Amendment**  
Commissioner for Patents  
PO Box 1450  
Alexandria, VA 22313-1450

PETITION FOR EXTENSION OF TIME

Miss/Madam:

The Office Action of October 10, 2007 has a shortened statutory time set to expire on January 10, 2008. A two month extension is hereby requested pursuant to 37 CFR §1.136(a), to extend the deadline to March 10, 2008.

Please charge Deposit Account No. 50-4409 in the name of Novartis in the amount of \$450 for payment of the extension fee. An additional copy of this paper is here enclosed. The Commissioner is hereby authorized to charge any additional fees under 37 CFR §1.17 which may be required, or credit any overpayment, to Account No. 50-4409 in the name of Novartis.

Respectfully submitted,

Novartis  
Corporate Intellectual Property  
One Health Plaza, Building 104  
East Hanover, NJ 07936-1080

/Paul J. Paglierani/  
Paul J. Paglierani  
Attorney for Applicants  
Reg. No. 52,498  
Phone No. (617) 871-3343

Date: March 10, 2008